

Supplier Finishes Qualification Form
DX550083 – Appendix A
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Delphi Tracking Number DFC 03-27 **Date** July 15, 2003
Delphi Contact Person Donald G. Cole
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Specification Number(s) DX 551405
Control Specification Number DX 551400

Approval Type	Applicator <input type="checkbox"/>	Chemical <input type="checkbox"/>	Both <input checked="" type="checkbox"/>
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DFDSupplier Name Jamestown Electro Plating
Address P.O. Box 1137-
105 Water Street
Jamestown, NY 14702

Contact Person John M. Johnson
Title Quality Manager
E-mail jjohnson@jamestownelectorplate.com
Phone Number 716-664-5406 **Fax Number** 716-664-4309
DUNS Number N/A QS9000 ISO 9002:94

Coating System Description:

Coating	Product Trade Name or Number	Product Distributor	Chemical Manufacturer	FID #
Pre-treatment 1	Chemfos 700	Chautauqua Metal Finishing	PPG	
Pre-treatment 2	Chemseal 59	Chautauqua Metal Finishing	PPG	
Base Coating	Powercron 8000	Chautauqua Metal Finishing	PPG	
Post Treatment 1				
Post Treatment 2				
Post Treatment 3				

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Finish Specification Requirements:

Specified Test	Test Method	Number of Samples	Results Summary		Remarks
			Min.	Max.	
Tape Adhesion	DX 900161	1	99%		100% Adhesion
Humidity/Adhesion	DX 900159, DX 900161	1	96 Hours		No Blisters <1% Adhesion Loss
Neutral Salt Spray	DX 900158	1	336		No Face Corrosion
Cure	DX 900120	1		Slight Removal	No Removal
Throw Box	DX 900303	1	150 mm		304-381 (per Brochure)

Supplemental Qualification Requirements:

ASQS	Test Method	Number of Samples	Results Summary		Remarks
			Min.	Max.	
<input type="checkbox"/>	A1	DX900115			
<input type="checkbox"/>	A2	DX900115			
<input type="checkbox"/>	A3	DX900115			
<input type="checkbox"/>	A4	DX900115			
<input type="checkbox"/>	A5	DX900115			
<input type="checkbox"/>	A6	DX900115			
<input type="checkbox"/>	C1	Sec. 5.2.7			
<input type="checkbox"/>	C2	Delphi-H TM-217			
<input type="checkbox"/>	C3	Delphi-E&C 15677-185			
<input type="checkbox"/>	F	Sec. 5.2.10			
<input type="checkbox"/>	F1	Sec. 5.2.11			
<input type="checkbox"/>	R1	Sec. 5.2.13			
<input type="checkbox"/>	R2	Sec. 5.2.14			
<input type="checkbox"/>	R3	Sec. 5.2.15			
<input type="checkbox"/>					
<input type="checkbox"/>					

The aforementioned chemical/application system is approved for the specifications listed and all other specifications within the same control specification that are of the same surface treatment group and have equivalent or fewer hours to corrosion product to those listed in the results summary.

Donald S. Cole
Delphi Finish Committee Representative

Date: July 15, 2003